



Architecture modeling



Automotive parts



Aerospace prototyping



Medium-scale manufacturing



Production lines support



Prosthetics & orthotics

zortrax

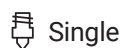
M300 Plus

Print big models in one go



Zortrax M300 Plus 3D printer

Extrusion



Resolution

90-400 microns

Build volume

300 x 300 x 300 mm
11.8 x 11.8 x 11.8 in



› Large workspace

The M300 Plus workspace is one of the largest among desktop class 3D printers. It allows printing big models in one go without breaking them down into separate parts that need to be assembled. That's particularly important when durability is of the essence as joints are usually the weakest spots in the structure.

› Remote management

Manufacturing output increases with the number of 3D printers working on the project and the M300 Plus is designed to work in 3D printing farms. Multiple machines can be controlled remotely from one workstation over Ethernet or Wi-Fi.

› Rock-solid performance

Working cycles on large volume 3D printers tend to be longer than on smaller machines which makes reliability even more important. The M300 Plus is based on a proven M300 design capable of running for many hours without failure at world-leading organizations like NASA.

› Wide range of filaments

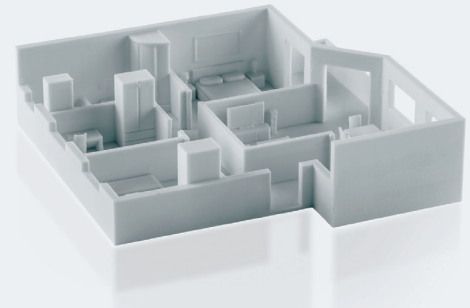
The M300 Plus works with all 1.75 mm filaments available on spools. It can print with challenging materials like flexible TPU or with highly durable nylon. Professional users are thus free to choose the right filament for their projects and rely on the 3D printer to handle it with no issues.



Functional lamp



Car grille prototype



Apartment cross-section model

DEVICE

| | |
|-------------------------|--|
| Build volume | 300 x 300 x 300 mm (11.8 x 11.8 x 11.8 in) |
| Nozzle diameter | 0.4 mm (0.016 in) – standard / 0.3 mm (0.012 in) / 0.6 mm (0.024 in) |
| Extruder | Single (compatible with demanding materials like TPU or nylon) |
| Extruder cooling system | Radial fan cooling the extruder block; two fans cooling the print |
| Hotend | Single, V3 |
| Platform | Heated; perforated and glass plates are applicable |
| Material endstop | Mechanical |
| Connectivity | Wi-Fi, Ethernet, USB |
| Operating system | Android |
| Processor | Quad Core |
| Touchscreen | 4" IPS 800 x 480 |
| Camera | Yes |

FILAMENTS

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|---------------------|---|
| Available Filaments | Z-ABS, Z-ABS 2, Z-ASA Pro, Z-ESD, Z-FLEX, Z-GLASS, Z-HIPS, Z-NYLON, Z-PCABS, Z-PETG, Z-PLA, Z-PLA Pro, Z-ULTRAT |
| External materials | Applicable |
| Support | Mechanically removed – printed with the same material as the model |
| Filament container | Spool |
| Filament diameter | 1.75 mm (0.069 in) |

IN THE BOX

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|---|
| 3D Printer, Hotend V3, Side Covers, Z-SUITE, Starter Kit, 2x Material Spool, Spool Holder, USB Memory Stick |
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PRINTING

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|------------------------|--|
| Technology | LPD (Layer Plastic Deposition) – depositing melted material layer by layer onto the build platform |
| Layer resolution | 90-140 microns (for 0.3 mm / 0.012 in nozzle) 90-390 microns (for 0.4 mm / 0.016 in nozzle) 300-400 microns (for 0.6 mm / 0.024 in nozzle) |
| Minimal wall thickness | 450 microns (for 0.4 mm / 0.016 in nozzle) |
| Platform levelling | Automatic measurement of platform points' height |

TEMPERATURE

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|---|---------------------|
| Maximum printing temperature (extruder) | 290 °C (554 °F) |
| Maximum platform temperature | 105 °C (221 °F) |
| Ambient operation temperature | 20-30 °C (68-86 °F) |
| Storage temperature | 0-35 °C (32-95 °F) |

ELECTRICAL

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|---------------------------|--|
| AC Input | 110 V ~ 5.9 A 50/60 Hz 240 V ~ 2.5 A 50/60 Hz |
| Maximum power consumption | 360 W |

SOFTWARE

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|----------------------------|---|
| Software bundle | Z-SUITE |
| Supported input file types | .stl, obj, .dxf, .3mf, .ply |
| Supported operating system | Mac OS Mojave and newer versions / Windows 7 and newer versions |